



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBA9829-A-PO
Job Sheet 184263



Part No: RBA9829-A-PO

Job Qty: 3 ea

Part Name: Main Rotor Mast Nut Wench (RB Design)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 11/22/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBA9829-A Rev. 4 IPP Rev. A 18.08.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs		11/22/18	0.00	0.00	Purchasing		NOV 08 2018
110	Packaging	3 pcs		11/22/18	0.00	0.00	Packaging2		NOV 08 2018
120	QC	3 pcs		11/22/18	0.00	0.00	QC6		NOV 08 2018
150	Packaging	3 pcs		11/22/18	0.00	0.00	Packaging3		9-89
160	QC21-FG	3 Ea		11/22/18	0.00	0.00	QC21		NOV 09 2018

Part Op 100 - Issue PO to ARROW TECH MACHINE WORKS P/O: 041255 MANUFACTURE RBA9829-A AS PER DWG -
Descriptions: Certificate of conformity is required

oct 04, 2018 x 3 An h

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBA9829-AP	Main Rotor Mast Nut Wrench (RB Design)	3 Ea (1 ea)	100-Purchasing	5125986

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBA9829-AP	3	0	0

Part Specifications

Specifications could not be found.

Plex 10/4/18 11:06 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S125990



Part: RBA9829-A

Job No: 184263

Serial No/Batch: S125990

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 11/09/18

10

1000 1000 1000
1000 1000 1000
1000 1000 1000
1000 1000 1000

1000 1000 1000

10/4/2018

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041255**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO041255
PO Date: 10/4/18
Due Date: 11/22/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To:

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	184263	RBA9829-AP			Main Rotor Mast Nut Wrench (RB Design)	Firmed	-	11/22/18	3 Ea	0 Ea	3 Ea	\$613.00/Ea	\$1,839.00

Grand Total: \$1,839.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/4/18 11:12 AM dart.Lussier.Patrick



RECEIVED

10/4/18

H. Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041255**

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Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO041255
PO Date: 10/4/18
Due Date: 11/22/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To:

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

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Procurement Quality Clauses

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- A049 SUPPLIER AWARENESS

Plex 10/4/18 11:10 AM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 308

Date: 11/7/2018
PO Ref: 041307,041202,041255
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
2 ✓	Side Plate Solenoid	4.5NR-25P ✓
1 ✓	Trolley Adapter, Swashplate Support	RBW6205G09132-3GP ✓
3 ✓	Main Rotor Mast Nut Wrench	RBA9829-AP ✓

Received by: _____
Packaged by:
Checked by:

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:041255 ✓ Dated: 11/7/2018

Our Order / Job No:041255-1AWT Order Qty:3 ✓

Part Name: MAIN ROTOR MAST NUT WRENCH

Part Number:RBA9829-A

Lot Size:N/A Ship Date: 11/7/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBA9829-A ✓ Rev:4

Material Size and Type: -1/4140 STEEL

Material Specifications: STEEL: ASTM A108, ASTM A29

Heat Treatment: 37 HRC

Plating/Finish: BLACK OXIDE: QMSI-6.2.2 B.O. REV-D

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 11/7/18

Signed: Hernat m. Palit

DAS
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9-89

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

